

# Impact of number of stems retained per stool on harvester productivity and fuel consumption in *Eucalyptus globulus* second rotation coppiced plantations in south-west Western Australia

Rick Mitchell, Martin Strandgard, Mauricio Acuna  
Australian Forest Operations Research Alliance

FORMEC 2015 Symposium, Austria



# Overview

- Background – eucalypt plantations in Australia
- Description of site and study
- Results
- Conclusions
- Further research

# Background

- Australia has over 900,000ha of eucalypt plantations
- Most are grown on a 10 year rotation for export wood chips
- Major species is *Eucalyptus globulus*

# Background

- *E. globulus* coppices readily after felling
- Coppice re-establishment is cheaper than re-planting
- Coppice can be thinned at age two or left unthinned. Thinning is mostly done manually by chainsaw

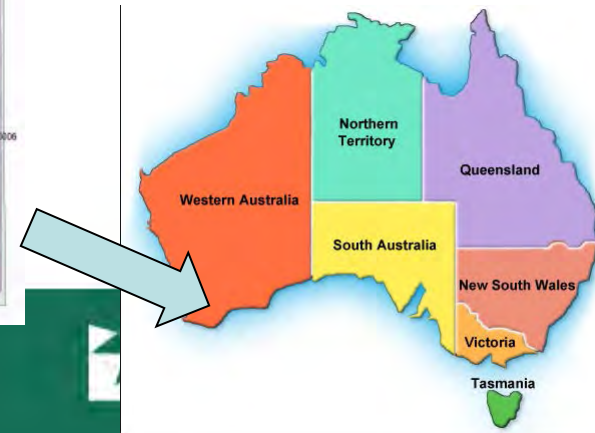
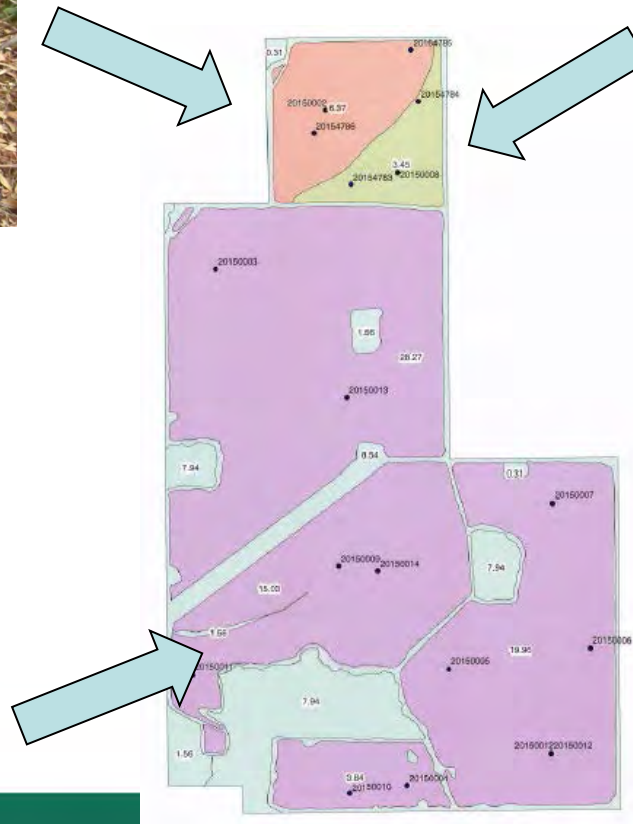


# Background

- In Australia, *E. globulus* plantations are being re-established by planting, or coppice thinned to a single stem, 2 - 3 dominant stems or unthinned
- *However, little is known of the impacts of coppice on mechanical harvesting*



# Study coppice treatments



# Study site description

Characteristic	Treatment		
	Single stem	Two stems	Unthinned
Mean stem number per stool	1	1.5	3.1
Stems per hectare	848	1200	2745
Stools per hectare	848	800	864
Mean stem DBHOB (mm)	167	127	105
Mean stem height (m)	20.4	15.7	15.0
Mean stem volume (m <sup>3</sup> )	0.21	0.09	0.06
Volume per hectare (m <sup>3</sup> /ha)	175	107	174

# Study description

- Harvester: Hyundai 210LC-9 excavator base with an SP 591LX harvesting head
- Experienced operator
- Felling, debarking and processing each stem to ~4.6m logs at the stump
- Felling across a 3 row face
- Forwarder (JD1410D) was not studied



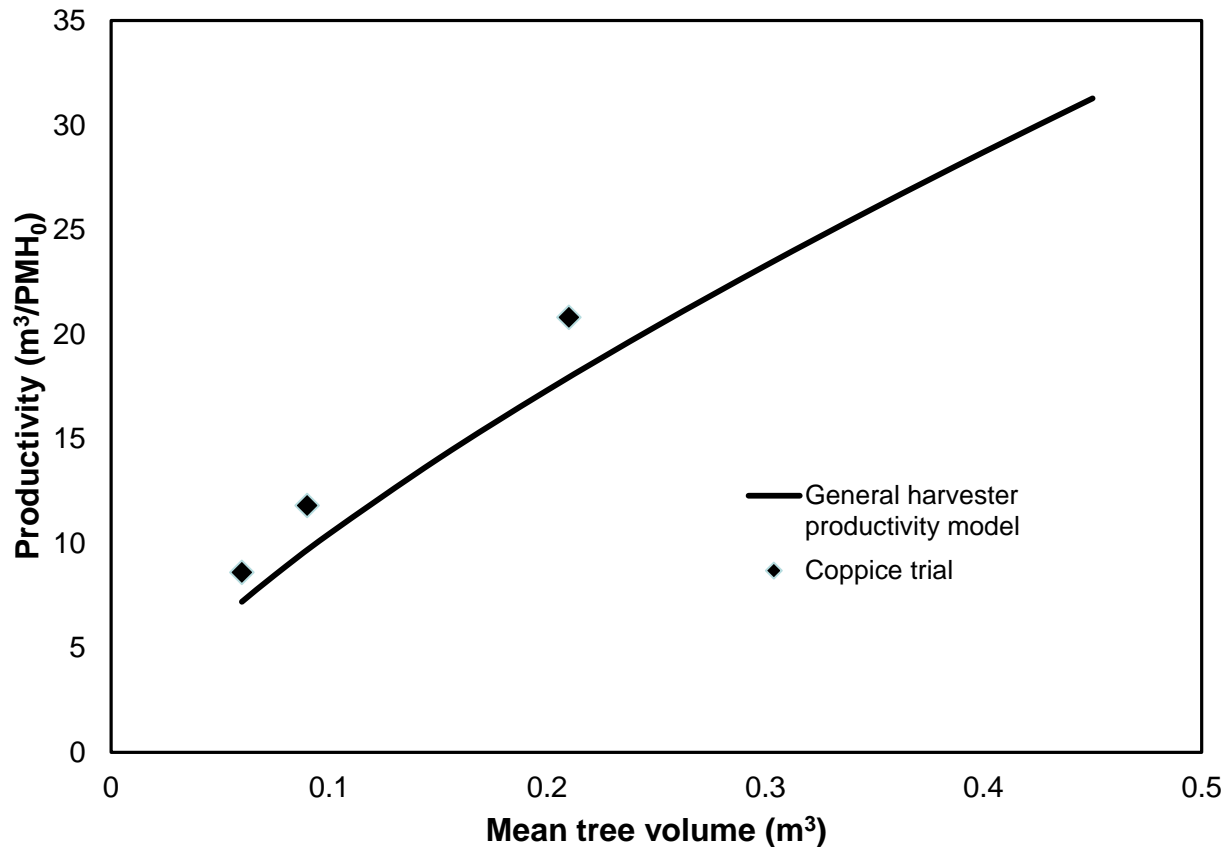


# Study description

Studied	Methodology
Productivity	Time and piece counts
Cycle and elemental times	Digital video recordings
Fuel consumption	Top up fuel tank to same level on shift completion

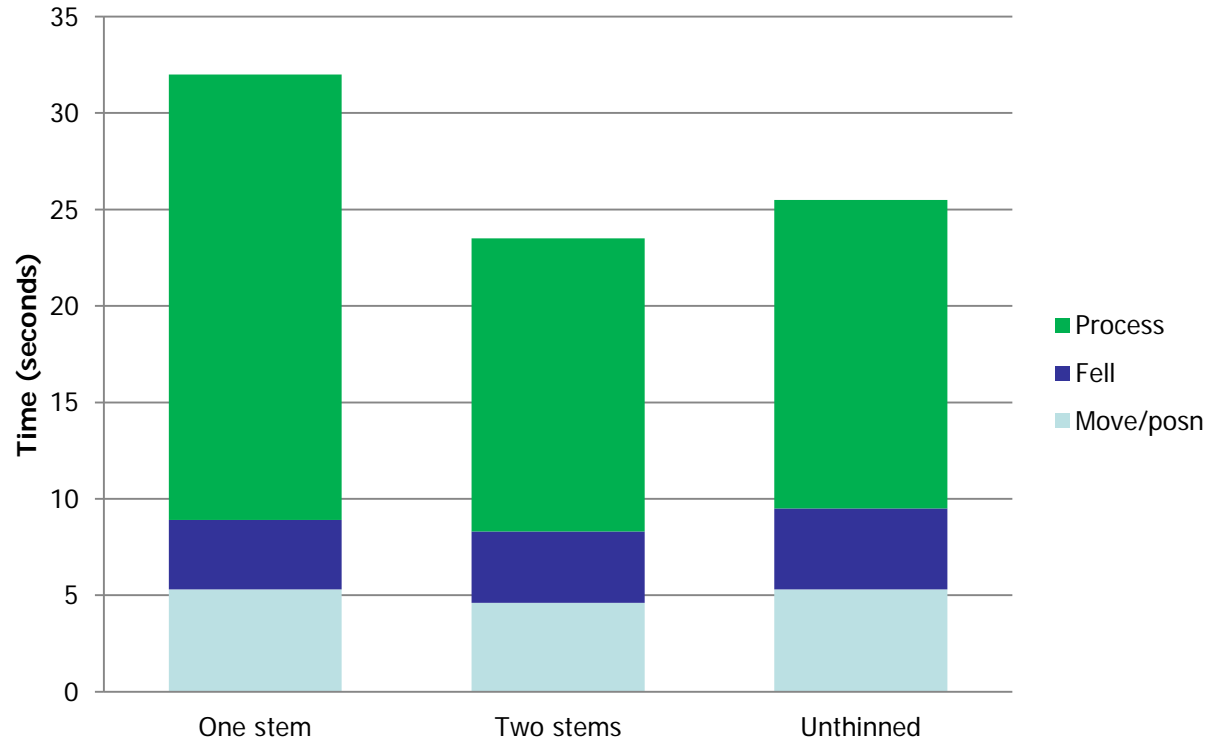


# Results - Productivity



- Suggests the major harvester productivity driver was stem volume

# Results – cycle/elemental times



# Fuel consumption

Treatment	Harvester fuel consumption	
	l/PMH <sub>0</sub>	l/m <sup>3</sup>
Single stem	32.4	1.6
Two stems	27.1	2.3
Unthinned	28.0	3.3

# Conclusions

- Cycle time & productivity differences mostly reflected stem size differences
- Significant differences between moving/positioning & felling times were too small to impact cycle times
- Fuel consumption was higher than expected. The highest fuel consumption was in the single stem treatment & may have reflected the lower sph and larger stems

# Further research

- Conduct harvesting trials on further coppice sites
- Study the impact of coppice on a forwarder
- Compare harvester / forwarder system with feller-buncher / skidder / infield chipper system
- Compare full rotation costs between coppice treatments
- Compare wood and chip properties and wood yield/ha between coppice treatments and planted stands

# Acknowledgements

- We would like to thank the plantation owners, Australian Bluegum Plantations, WAPRES and the harvesting contractor Wilsons Logging for their assistance in this trial.



**Thank-you**

